

Filter Solutions

Pneumatech offers you a comprehensive line-up of innovative filter solutions to meet your specific needs. Our filtration solutions are engineered cost-effectively to provide the best air quality and meet today's increasing quality demands.

For general applications we provide oil coalescing, particulate and oil vapor filters in a wide range of flows and pressures. Pneumatech is also your partner for breathing air, silicone-free, sterile & process filtration.



Ultimate water separators

Features & Benefits

- ▶ Energy saving
 - Reducing both energy consumption and operating costs
- ▶ Flexible Installation
 - Modular design and accessible fixings enable simple close coupling assembly
- ▶ Cost effective
 - No replacement components required
- ▶ Product safety in mind
 - Guaranteed safe housing closure with rotational safety stop
- ▶ Corrosion protection
 - Internal and external electrophoretic painting followed by a tough polyester powder coating

General Specifications

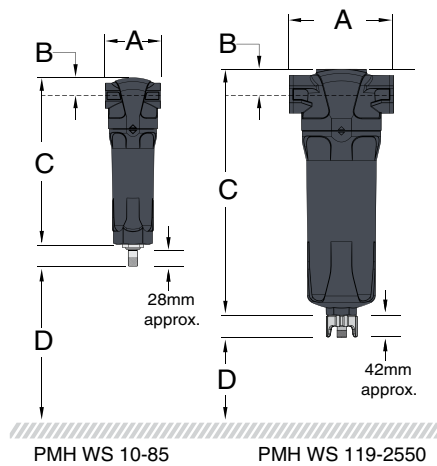
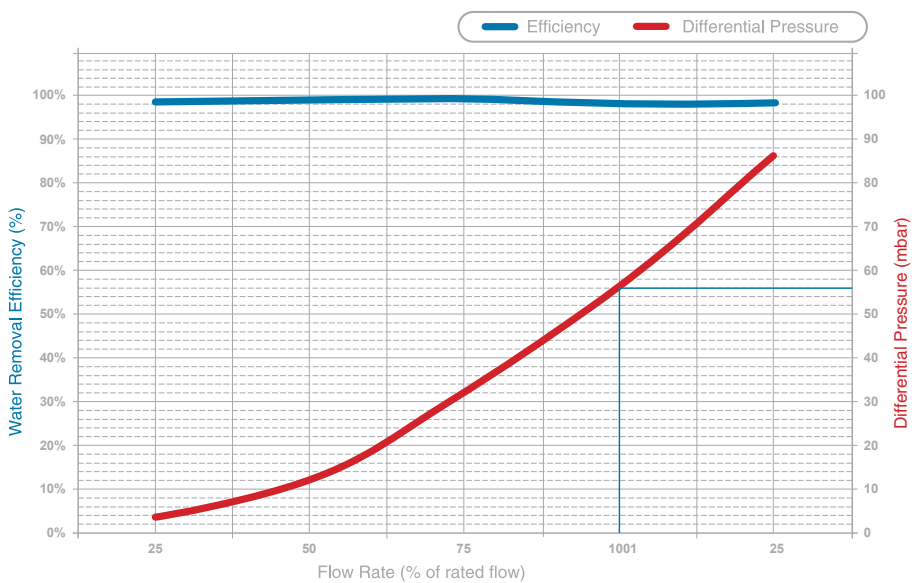
- ▶ 13 sizes from 10-2550 m³/h
- ▶ Proven centrifugal technology
- ▶ Unique module with unique vanes to eliminate points of low efficiency
- ▶ Eliminates 99% bulk water, even at low velocities
- ▶ Minimal operating pressure loss (50-60 mbar)
- ▶ No replacement components necessary
- ▶ External accessible drain valve
- ▶ Same installation accessories as the filter series
- ▶ Electronic drain available as an option



Integrating into Pneumatech’s compressed air filtration range, the new Ultimate Water Separator combines proven centrifugal technology with a new forward thinking housing design to deliver market leading water removal efficiencies – eliminating 99% bulk water with continuously low differential pressure.

The custom engineered centrifugal module features unique vanes to eliminate points of low efficiency, and a vortex arrestor to stop re-entrainment – ensuring minimal operating pressure loss and maintaining excellent liquid removal, even at low velocity. Remove 99% of bulk water when tested in accordance with ISO 12500-4

Tested performance



With exceptional performance at any flow rate, the new Ultimate water separator is perfect for use with variable speed compressors.

Filter Model	Pipe Size	Flow Rate		Dimension (mm)				Weight (kg) Approx.	Element Model
		m³/h	CFM	A	B	C	D		
PMH WS 10	1/8"	10	6	50	17	157	60	0.25	-
PMH WS 25	1/4"	25	15	50	17	157	60	0.25	-
PMH WS 42	1/4"	42	25	70	24	231	70	0.6	-
PMH WS 59	3/8"	59	35	70	24	231	70	0.6	-
PMH WS 85	1/2"	85	50	70	24	231	70	0.6	-
PMH WS 119	1/2"	119	70	127	32	285	80	1.7	-
PMH WS 212	3/4"	212	125	127	32	285	80	1.7	-
PMH WS 297	1"	297	175	127	32	285	80	1.7	-
PMH WS 476	1 1/4"	476	280	140	40	475	80	3	-
PMH WS 545	1 1/2"	545	321	140	40	475	80	3	-
PMH WS 1189	2"	1189	700	170	53	508	100	4.9	-
PMH WS 1444	2 1/2"	1444	850	220	70	413	100	8	-
PMH WS 2550	3"	2550	1500	220	70	413	100	8	-

Options



Electronic drain



Wall brackets

Ultimate filters - Threaded filters

Features & Benefits

- ▶ Flow-optimised design
- ▶ Improved air flow characteristics
- ▶ Reduced energy consumption
- ▶ Reduced costs of owner ship
- ▶ 6 filtration grades
- ▶ Increased performance
 - Significantly reduced differential pressure <125 mbar
 - Exceptional oil aerosol and particulate removal
- ▶ New filtration technology
 - NEW deep pleated media
 - NEW housing design for flexible installation and simplified serviceability
 - NEW externally accessible drain
- ▶ Tested and validated in accordance with ISO 12500-1 & ISO 8573-1:2010
- ▶ Dead stop head to bowl connection with lock indication for safety closure
- ▶ Corrosion protected housings: internal and external electrophoretic paint finish followed by a tough polyester powder coating
- ▶ Unique, specially designed adapter for removal of the automatic and manual drains from the bowl without a need to open the filter (for sizes 119-2550 m³/h)
- ▶ Multiple options
 - Differential pressure gauge with/without potential free contact
 - Manual drain
 - Automatic drain
 - Electronic drain
 - Wall brackets
 - Connection kits
- ▶ Two ranges available:
 - HE version with differential pressure gauge
 - S version without differential pressure gauge

General Specifications

- ▶ Significantly reduced differential pressure <125 mbar
- ▶ Maximum working pressure: 16 bar(g)/232 psi(g)
- ▶ With manual drain: up to 20.7 bar(g)/300 psi(g)
- ▶ Available from 1/8“ to 3“
- ▶ Flow rates from 10-2550 m³/h (6-1500 cfm)



Options



Connection kits



Automatic drain



Wall brackets



Manual drain with adapter



Electronic drain



Differential pressure gauge including potential free contact

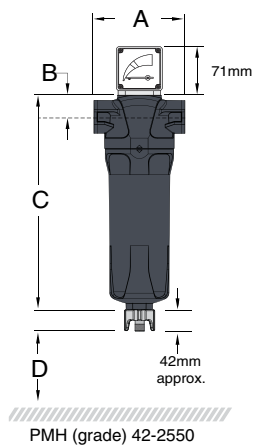
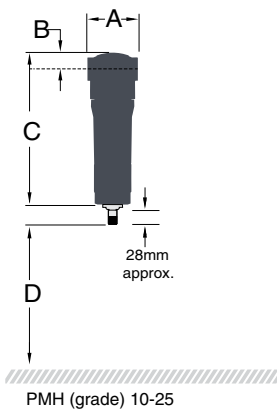
With energy efficiency and low total cost of ownership the Pneumatech Ultimate Filter surpasses conventional filters in the market place, providing to be the most advanced filter yet.

with the new element design, significantly improves air flow and performance, making the Ultimate filter one of the most energy efficient filter housings available.

The expertly engineered Ultimate Series not only achieves the highest air purity standards in line with ISO 8573-1:2010, it also incorporates the latest in filtration technology. The new filter housing reduces differential pressure loss which, when combined

With a range that incorporates coalescence filters, dust filters, activated carbon filters and water separators, available in a wide range of port sizes suitable for installation worldwide.

Filter Model	Pipe Size	Flow Rate		Dimension (mm)				Weight (kg) Approx.	Element Model
	G/ NPT	m³/h	CFM	A	B	C	D		
PMH (grade) 10	1/8"	10	6	50	17	157	60	0.25	F(grade)-1
PMH (grade) 25	1/4"	25	15	50	17	157	60	0.25	F(grade)-2
PMH (grade) 42	1/4"	42	25	70	24	231	70	0.6	F(grade)-3
PMH (grade) 54	3/8"	54	32	70	24	231	70	0.6	F(grade)-4
PMH (grade) 85	1/2"	85	50	70	24	231	70	0.6	F(grade)-5
PMH (grade) 119	1/2"	119	70	127	32	285	80	1.7	F(grade)-6
PMH (grade) 144	3/4"	144	85	127	32	285	80	1.7	F(grade)-7
PMH (grade) 178	1"	178	105	127	32	285	80	1.7	F(grade)-8
PMH (grade) 212	3/4"	212	125	127	32	371	80	2	F(grade)-9
PMH (grade) 297	1"	297	175	127	32	371	80	2	F(grade)-10
PMH (grade) 476	1 1/4"	476	280	140	40	475	80	3	F(grade)-11
PMH (grade) 545	1 1/2"	545	321	140	40	475	80	3	F(grade)-12
PMH (grade) 765	2"	765	450	170	53	508	100	4.9	F(grade)-13
PMH (grade) 1189	2"	1189	700	170	53	708	100	5.5	F(grade)-14
PMH (grade) 1444	2 1/2"	1444	850	220	70	736	100	10.5	F(grade)-15
PMH (grade) 1529	3"	1529	900	220	70	736	100	10.5	F(grade)-16
PMH (grade) 2125	3"	2125	1250	220	70	857	100	11.5	F(grade)-17
PMH (grade) 2550	3"	2550	1500	220	70	1005	100	12.5	F(grade)-18



Grade	P	G	S	C	D	V
Particle removal (micron) ■	5	-	1	-	0.01	-
Outlet oil aerosol concentration (mg/m³) ■	1	0.3	-	0.01	-	0.003
Total mass efficiency (%)	>90	>99.25	-	>99.9	-	-
Quality class of air at outlet (particles / oil) ▲	4 / 3	- / 3	3 / -	- / 2	1 / -	- / 1
Initial pressure drop over filter in dry applications (bar)	0.05	0.055	0.055	0.085	0.085	0.115
Initial pressure drop over filter in wet applications (bar) ★	0.08	0.125	-	0.125	-	-

Pressure correction factors

For maximum flow rate, multiply model flow rate by the correction factor corresponding to the minimum operating pressure

Operating pressure barg (psig)	4 (58)	5 (72)	6 (87)	7 (100)	8 (115)	10 (145)	12 (174)	14 (203)	16 (232)	20 (290)
7 barg – correction factor	0.76	0.84	0.92	1.00	1.07	1.19	1.31	1.41	1.51	1.6

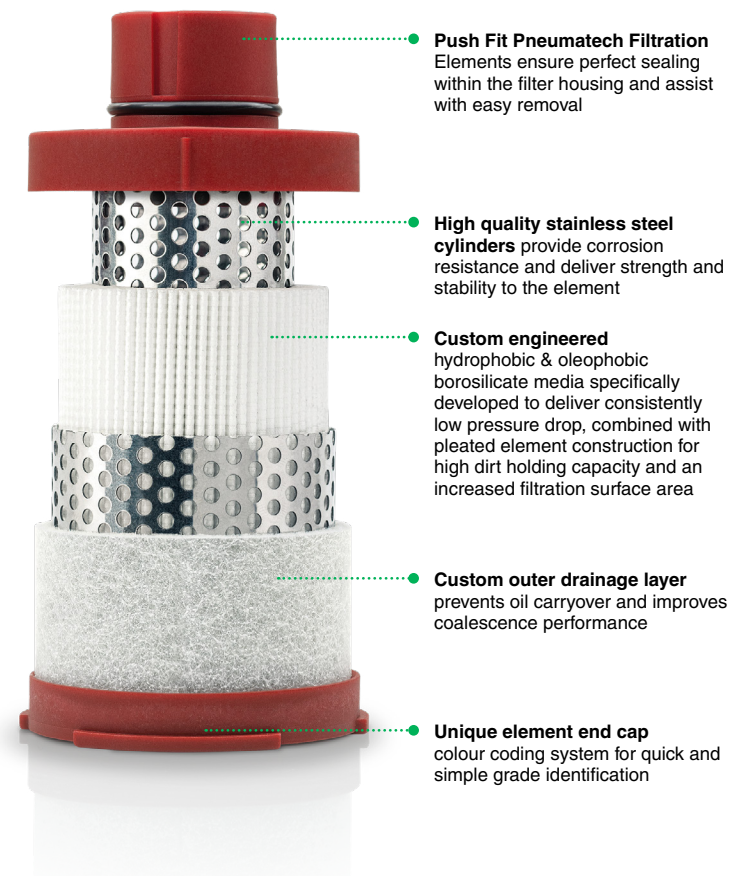
Ultimate filters - Elements

Features & Benefits

- ▶ Push fit Pneumatech filtration
- ▶ High quality stainless steel cylinders
- ▶ Custom engineered
- ▶ Custom outer drainage layer
- ▶ Unique element end cap
- ▶ Piracy protection (from size 3)
- ▶ Color coding system for optimum identification

General Specifications

- ▶ 6 filtration grades: coalescence, dust & oil vapor filtration



Market-leading filtration performance

To ensure optimal performance and low cost, filter elements should be replaced with original parts every 12 months/8000 hours (whichever comes first). Activated carbon filter elements should be replaced every 6 months/1000 hours (whichever comes first).

Pneumatech utilizes deep pleated media to deliver market leading filtration performance. The new forward thinking design delivers exceptional results in both oil aerosol removal and particulate retention; significantly reducing differential pressure and energy consumption for low operational lifetime costs. Engineered to

deliver a step change in performance, the new ultimate element optimizes filtration efficiencies and produces compressed air in line with the highest standards of air purity, meeting the quality classes specified in ISO 8573-1: 2010.

Performance assured

Filter housing design

The ISO 8573 group of international standards is used for the classification of compressed air

- ▶ 1000 hour neutral salt spray test for corrosion to ISO 9227:2006
- ▶ Burst pressure tested in excess of 100 barg for a 5:1 safety factor
- ▶ Housings are pressure decay tested before despatch. Fine filters are 100% aerosol integrity tested

Element technology

The new series is available in a complete range of contamination removal grades designed to meet the compressed air purity requirements throughout industry

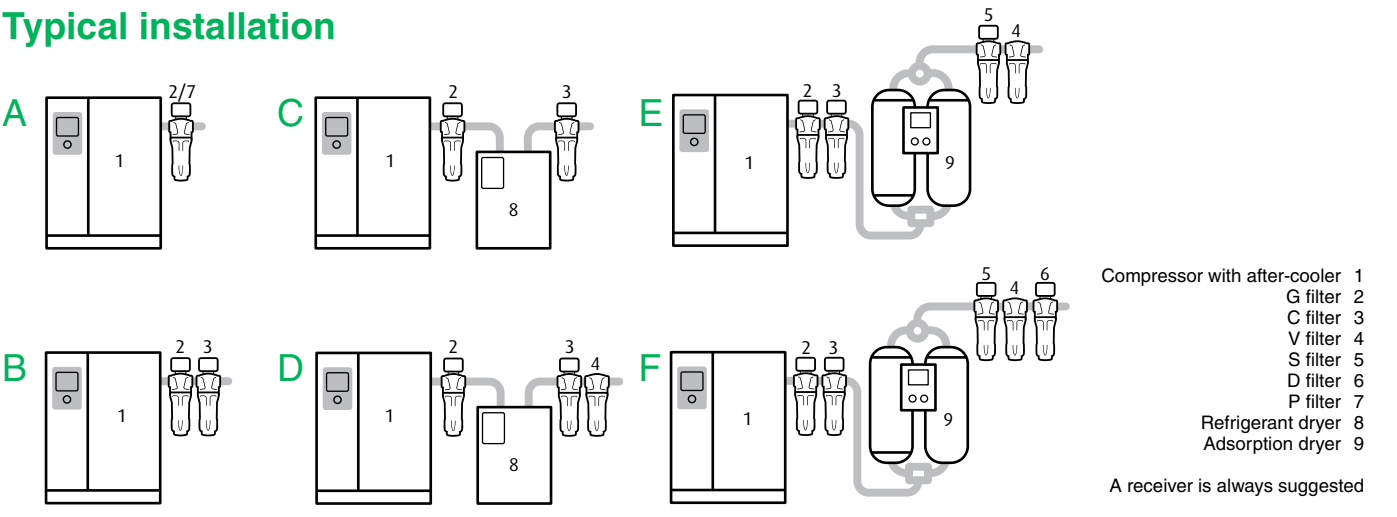
- ▶ ISO 8573-1:2010 compressed air purity standard
- ▶ ISO 12500 series international standard for compressed air filter testing

Independent validation

Housing are approved to international standards including:

- ▶ Pressure equipment directive 2014/68/EU - Lloyd's register EMEA - notified body no. 0038
- ▶ ISO 9001 quality systems - LRQ0930553 - Lloyd's register EMEA - notified body no. 0038
- ▶ CRN approved - CRNOE19418 - for use within Canada

Typical installation



- A.** General purpose protection
air purity to ISO 8573-1:2010
G filter [3 : - : 3]
P filter [4 : - : 3]
- B.** General purpose protection
and reduced oil concentration
air purity to ISO 8573-1:2010
[1 : - : 2]
- C.** High quality air
with reduced dew point
air purity to ISO 8573-1:2010
[1 : 4 : 2]
- D.** High quality air with reduced
dew point and oil concentration
air purity to ISO 8573-1:2010
[1 : 4 : 1]
- E.** High quality air with extremely
low dew point
air purity to ISO 8573-1:2010
[2 : 2 : 1]
- F.** High quality air with extremely
low dew point
air purity to ISO 8573-1:2010
[1 : 2 : 1]

FF 1 - 12 - Flanged filters

Features & Benefits

- ▶ Guaranteed air purity
 - High-efficient glass fiber and foam media
- ▶ No risks of:
 - Cracked filter media
 - Cylinder implosion
 - Top cap leakages
 - Oil re-entrainment
- ▶ Significant energy savings
 - Optimal filter media selection allows low pressure losses
 - Zero-loss electronic drain included as standard
- ▶ Highest quality standards
 - In-house research, development & production
 - Each filter subjected to rigorous quality control
 - Fully tested and qualified according to ISO standards
- ▶ Robust design
 - Stainless steel cores guarantee ultimate strength
 - Protection paper to avoid damaging of glass fiber media
 - Special coating ensures high corrosion protection, and therefore a housing lifetime of at least 20 years
- ▶ Easy service and installation
 - Bottom cover with special rotating system
 - Different grade, different colour
 - Differential pressure gauge, with voltage free contact

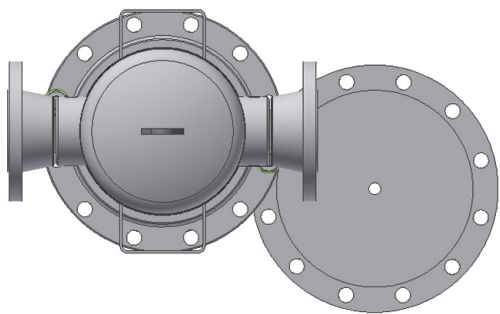
General Specifications

- ▶ Compressed air inlet pressure: 1-16 barg/15-232 psig
- ▶ Max. ambient air temperature: 66°C/151 °F (35°C/95 °F for V grade)
- ▶ Available grades:
 - P: pre-filter
 - G: fine filter
 - C: super fine filter
 - V: activated carbon filter for oil vapor
 - S: dust filter
 - D: dust filter- high efficient



Zooming in

Special rotating system of bottom cover



Pneumatech’s flanged filter range contains the same type of robust, high-efficient filter cartridges as the threaded range. The cartridges are contained in a welded steel housing which is pressure-rated up to 16 barg / 232 psig and provided with flanged connections at the compressed air inlet and outlet. The filter housings are completely cleaned, zinc phosphate and KTL

coated at the inside and outside and externally painted afterwards. This guarantees a housing lifetime of at least 20 years.

All flanged filters are standard equipped with a zero-loss electronic drain and differential pressure gauge with voltage-free contact connections. The special rotating system of the bottom cover makes filter cartridge replacement very straightforward.

Technical specifications for flanged filters FF 1-12

Pneumatech Variant → Specifications ↓	Units	FF 1	FF 2	FF 3	FF 4	FF 5	FF 6	FF 7	FF 8	FF 9	FF 10	FF 11	FF12
Nominal (max.) Flow Rate ⁽¹⁾	l/s	"550 (630)"	"850 (970)"	1100 (1260)	1400 (1600)	1800 (2200)	2200 (2400)	3000 (3600)	4000	5000	6000	7000	8000
	m³/hr	1980 (2268)	3060 (3492)	3960 (4536)	5040 (5760)	6480 (7920)	7920 (8640)	10800 (12960)	14400	18000	21600	25200	28800
	cfm	1165 (1335)	1801 (2055)	2331 (2670)	2966 (3390)	3814 (4662)	4662 (5085)	6357 (7628)	8476	10594	12713	14832	16951
Max Pressure	barg	16	16	16	16	16	16	16	16	16	16	16	16
	psig	232	232	232	232	232	232	232	232	232	232	232	232
Connection	DN	DN80	DN100	DN100	DN150	DN150	DN150	DN200	DN200	DN250	DN250	DN300	DN300
Dimensions (A)	mm	370	510	510	620	640	640	820	820	820	920	920	1040
	inch	14.6	20.1	20.1	24.4	25.2	25.2	32.3	32.3	32.3	36.2	36.2	40.9
Dimensions (B)	mm	190	230	230	290	285	285	400	400	400	550	550	525
	inch	7.5	9.1	9.1	11.4	11.2	11.2	15.7	15.7	15.7	21.7	21.7	20.7
Dimensions (C)	mm	1295	1360	1360	1480	1555	1555	1745	1745	1745	2085	2085	2070
	inch	51.0	53.5	53.5	58.3	61.2	61.2	68.7	68.7	68.7	82.1	82.1	81.5
Weight	kg	76	141	143	210	176	178	420	428	432	594	597	1140
	lbs	167.6	310.9	415.3	463	388	392.4	925.9	943.6	952.4	1034	1479.3	1984.2
Number of filter elements		1	3	4	5	6	7	10	14	16	20	24	28
Filter element size		1F (grade)	2F (grade)	2F (grade)	2F (grade)	2F (grade)	2F (grade)	2F (grade)	2F (grade)	2F (grade)	2F (grade)	2F (grade)	2F (grade)
Order example:	FF 1 C HE (superfine filter with differential pressure gauge)												

1. Flow is measured at reference conditions: 1 bara and 20°C at operating pressure of 7 barg, inlet temperature 10°C & std PDP of 3°C at the inlet.

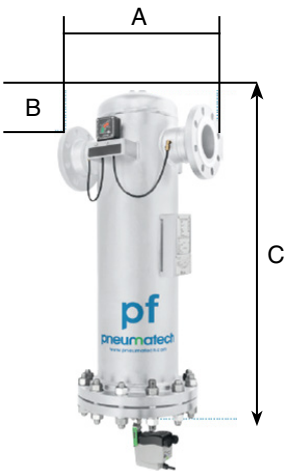
Filter elements performance

Grades → Performance ↓	P	G	C	V	S	D
	Pre-filter	Fine filter - Oil aerosols/ solid particles	Super fine filter - Oil aerosols/ solid particles	Activated Carbon - Oil vapor	Dust filter	High efficiency dust filter
Particle removal efficiency at nominal flow (% at MPPS)	92.03%	99.92%	99.98%	n/a	99.92%	99.98%
Oil carry-over at nominal flow (mg/m³)	<1*	<0,07*	<0,008*	<0,003	n/a	n/a

* Oil aerosol content

Correction factors

Inlet pressure (barg)	1	2	3	4	5	6	7	8	10	12	14	16
Inlet pressure (psig)	15	29	44	58	72.5	87	102	116	145	174	203	232
Correction factor	0.38	0.53	0.65	0.75	0.83	0.92	1	1.06	1.2	1.31	1.41	1.5



VT - Activated carbon towers + vessels

Features & Benefits

- ▶ Guaranteed air purity with residual oil content below 0,003 mg/m³
 - Superb 2-layer activated carbon material
 - Designed with sufficient safety margin
 - Performance certified by external body
- ▶ Significant energy savings & limited system operating costs
 - Optimal internal flow path
 - Average pressure drop of 125 mbar only
- ▶ Certified class 1 performance, according to ISO 8573-1:2010
 - If combined with Pneumatech oil coalescing filters (G & C)
- ▶ Compact and reliable product design
 - Wall-mounting kit, optional for VT1 - 7
 - Easy to lift, install and service
- ▶ The VT is capable of removing hydrocarbons, odors and oil vapors from compressed air

General Specifications

- ▶ Compressed air inlet pressure:
 - VT 1-9: 1-16 barg/15-232 psig (extruded Versions)
 - VT with optional oil indicator: 1-8,8 barg/ 15-127 psig
 - VT 11-15: 1-14,5 barg/15-210 psig (Welded Versions)
 - VT11-15: life time 12000 hours
- ▶ Ambient air temperature: (Extruded Versions)
 - -10 - 50°C/14 - 122°F
- ▶ Ambient air temperature: (Welded Versions)
 - -10 - 80°C/14 - 176°F
- ▶ Compressed air inlet temperature:
 - 1 - 66°C/34 - 151°F



VT 1-9

VT 11-15

Options



Wall mounting kit



Oil indicator



Oil indicator welded version



Dust filter



ISO 8573-1:2010 Class 1 validation certificate

Pneumatech's VT activated carbon towers and vessels are high-efficiency filtration products designed to meet the most demanding industry applications. Examples are pharmaceutical, medical, food & beverage, electronics and chemical industries.

The VT is capable of removing hydrocarbons, odors and oil vapors from compressed air. The activated carbon layers will, by the use Activated carbon vessels for higher flows available on request. Please consult Pneumatech for further support.

1. Flow is measured at reference conditions: 1 bara and 20°C at operating pressure of 7 barg, inlet temperature 20°C & inlet PDP of 3°C at the outlet. of adsorption, reduce the residual oil content to less than 0,003 mg/m3. In combination with Pneumatech G and C filters, the VT meets the requirements of air purity class 1 for total oil, according to ISO 8573-1:2010 in a typical compressed air installation, as was certified by an external body.

Technical specifications for VT 1-9										
Pneumatech Variant→ Specifications ↓	Units	VT 1	VT 2	VT 3	VT 4	VT 5	VT 6	VT 7	VT 8	VT 9
Capacity ⁽¹⁾	l/s	20	45	60	95	125	150	185	245	310
	m³/hr	72	162	216	342	450	540	666	882	1116
	cfm	42	95	127	201	265	318	392	519	657
Initial pressure drop over filter when dry	barg	0,015	0,065	0,11	0,085	0,135	0,1	0,145	0,185	0,27
Connection	G/NPT	1/2"	1"	1"	1"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"
Dimensions (A)	mm	490	715	840	715	840	715	840	840	840
	inch	19.29	28.15	33.07	28.15	33.07	28.15	33.07	33.07	33.07
Dimensions (B)	mm	223	223	223	387	387	551	551	715	879
	inch	8.78	8.78	8.78	15.24	15.24	21.69	21.69	28.15	34.61
Dimensions (C)	mm	190	190	190	190	190	190	190	190	190
	inch	7.48	7.48	7.48	7.48	7.48	7.48	7.48	7.48	7.48
Weight	kg	10	15	18	29	34	42	50	67	84
	lbs	22.0	33.1	39.7	63.9	75.0	92.6	110.2	147.7	185.2

1. Flow is measured at reference conditions: 1 bara and 20°C at operating pressure of 7 barg, inlet temperature 20°C & inlet PDP of 3°C at the outlet.

Technical specifications vessel version VT 11-15						
Pneumatech Variant→ Specifications ↓	Units	VT 11	VT 12	VT 13	VT 14	VT 15
Capacity	l/s	425	550	850	1100	1800
	m³/hr	1530	1980	3060	3960	6480
	cfm	901	1165	1801	2331	3814
Initial pressure drop over filter when dry	bar	0.070	0.080	0.095	0.095	0,120
Connection	DIN	80	80	100	100	150
Dimensions (A)	mm	2435	2435	2449	2449	2535
	inch	95.9	95.9	96.4	96.4	99.8
Dimensions (B)	mm	1048	1048	1175	1175	1810
	inch	41.3	41.3	46.3	46.3	71.3
Dimensions (C)	mm	1125	1125	1118	1118	1213
	inch	44.3	44.3	44.0	44.0	47.8
Weight	kg	264	302	391	602	882
	lbs	582	666	862	1327	1944

Correction factors

For other compressed air inlet temperatures, please multiply the filter capacity by the following correction factor (Kt):

Inlet temperature	°C	20	25	30	35	40	45	50	55	60
	°F	68	77	86	95	104	113	122	131	140
Correction factor	Kt	1.67	1.43	1.25	1	0.71	0.56	0.37	0.25	0.19

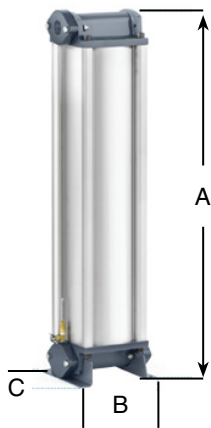
For other compressed air inlet pressures, please multiply the filter capacity by the following correction factor (Kp):

Inlet pressure	barg	3	4	5	6	7	8	9	10	11	12	13
	psig	44	58	73	87	102	116	131	145	160	174	189
Correction factor	Kp	0.57	0.77	0.83	1	1	1	1	1.05	1.05	1.11	1.18

Correction factors for VT 11-15 (for other compressed air inlet temperatures)

Inlet pressure	°C	20	25	30	35	40	45	50	55	60	65
Correction factor	Kt	1	1	1	1	0,83	0,67	0,59	0,48	0,42	0,33

* for oil free compressors correction factor is always 1



HP - High Pressure Filters

Features & Benefits

- ▶ High reliability
 - High-performance aluminum or stainless steel housings to withstand ultimately high operational pressures
 - Double O-rings, epoxy sealed caps and anti-corrosive coated filter housing
- ▶ Maximum contaminant removal
 - Removal of dry and wet dust, particulates, oil aerosol and water droplets
 - High-efficiency glass fiber and fleece media
- ▶ Significant energy savings & limited system operating costs
 - Optimal design and filter media allow for low pressure drops
- ▶ Easy to service
 - Cartridge color based on type of filtration grade, makes it easy to service

General Specifications

- ▶ Operating pressures: 50-100-350 barg / 725-1450-5075 psig
- ▶ Operating temperature range:
 - 0-120°C/32-248°F (for grades S, D, G & C)
 - 0-35°C/32-95°F (for grade V)
- ▶ Available grades:
 - G: general oil coalescing filtration (max oil carry-over: 0,08 mg/m³)
 - C: fine oil coalescing filtration (max oil carry-over: 0,007 mg/m³)
 - S: general dust filtration (99,92% at MPPS)
 - D: fine dust filtration (99,98% at MPPS)
 - V: oil vapor filtration (max oil carry-over: 0,003 mg/m³)
- ▶ Inlet and outlet connections: threaded
- ▶ Housing material: Aluminum (50 barg/725 psig only) or stainless steel (complete range)
- ▶ Timer drain and manual drain for 50 bar filters available as an option



Applications



Laser cutting



PET bottling



Pressure testing of components



High-pressure die casting



Autoclave

Pneumatech's high pressure filters are engineered to cost effectively provide the best air purity and meet today's increasing quality demands up to working pressures of 350 barg/5075 psig. All high pressure filter housings are hydraulically tested to ensure safe and reliable operation at all times. The hydrostatic test certificate is supplied with every filter.

The high pressure filters are available in 3 pressure ranges. The 50 barg (725 psig) range is available in both aluminum and stainless steel housings. As the performance of both filters is the same, the choice between the 2 can be made based on the customer's preference. The 100 barg (1450 psig) and 350 barg (5075 psig) filters are available in stainless steel housings.

Technical specifications for HP 1-9 50 barg Aluminium Filters

Pneumatech Variant→ Specifications ↓	Units	1	2	3	4	5	6	7	8	9
Capacity	l/s	44	69	125	153	232	347	479	535	889
	m³/hr	160	250	450	550	835	1250	1725	1925	3200
	cfm	94	147	265	324	492	736	1015	1132	1882
Connection	BSP	1/4"	3/8"	1/2"	3/4"	1"	1 1/2"	1 1/2"	2"	2"
Dimensions (A)	mm	63	63	110	110	110	146	146	146	146
	inch	2.48	2.48	4.33	4.33	4.33	5.75	5.75	5.75	5.75
Dimensions (B)	mm	150	190	280	280	365	498	498	498	700
	inch	5.91	7.48	11.02	11.02	14.37	19.61	19.61	19.61	27.56
Weight	kg	0,3	0,3	2,2	2,2	2,9	6,4	6,6	6,5	9,2
	lbs	0,7	0,7	4,9	4,9	6,4	14,1	14,6	14,3	20,3

Technical specifications for HP 1-8 50 barg Stainless Steel

Pneumatech Variant→ Specifications ↓	Units	1	2	3	4	5	6	7	8
Capacity ⁽¹⁾	l/s	28	56	94	139	278	472	567	944
	m³/hr	100	200	340	500	1000	1700	2040	3400
	cfm	59	118	200	294	589	1001	1201	2001
Connection	BSP	1/4"	3/8"	1/2"	3/4"	1"	1 1/2"	2"	2"
Dimensions (A)	mm	85	85	85	110	110	150	150	150
	inch	3.35	3.35	3.35	4.33	4.33	5.91	5.91	5.91
Dimensions (B)	mm	202	227	257	270	422	517	517	817
	inch	7.95	8.94	10.12	10.63	16.61	20.35	20.35	32.17
Weight	kg	1.7	2	2.2	4	5	15	15	21
	lbs	3.7	4.4	4.9	8.8	11.0	33.1	33.1	46.3

Correction factors: 50 barg Aluminum & Stainless Steel

Operating pressure	barg	4	6	8	10	15	20	30	40	50
	psig	58	87	116	145	218	290	435	581	726
Correction factor	Kp	0.14	0.22	0.28	0.34	0.47	0.56	0.7	0.85	1

Correction factors: 100 barg Stainless Steel

Operating pressure	barg	20	30	40	50	60	70	80	90	100
	psig	290	435	581	726	871	1016	1161	1306	1451
Correction factor	Kp	0.45	0.57	0.68	0.8	0.84	0.88	0.92	0.96	1

Correction factors: 350 barg Stainless Steel

Operating pressure	barg	-	-	50	100	150	200	250	300	350
	psig	-	-	726	1451	2177	2903	3628	4354	5080
Correction factor	Kp	-	-	0.73	0.78	0.82	0.87	0.91	0.96	1

Technical specifications for HP 1-7 100 barg Stainless Steel

Pneumatech Variant→ Specifications ↓	Units	1	2	3	4	5	6	7
Capacity ⁽¹⁾	l/s	28	88	128	189	333	472	944
	m³/hr	100	315	460	680	1200	1700	3400
	cfm	59	185	271	400	706	1001	2001
Connection	BSP	1/4"	1/2"	3/4"	1"	1"	1 1/2"	2"
Dimensions (A)	mm	65	65	88	135	135	150	150
	inch	2.56	2.56	3.46	5.31	5.31	5.91	5.91
Dimensions (B)	mm	135	250	275	265	480	525	815
	inch	5.31	9.84	10.83	10.43	18.90	20.67	32.09
Weight	kg	3.2	5.6	6.1	10.5	14.7	22	28
	lbs	7.1	12.3	13.4	23.1	32.4	48.5	61.7

Technical specifications for HP 1-6 350 barg Stainless Steel

Pneumatech Variant→ Specifications ↓	Units	1	2	3	4	5	6
Capacity ⁽¹⁾	l/s	13	31	71	142	208	369
	m³/hr	48	111	255	510	750	1330
	cfm	28	65	150	300	441	783
Connection	BSP	1/4"	1/4"	1/2"	3/4"	1"	1"
Dimensions (A)	mm	41	65	88.5	885.5	150	150
	inch	1.61	2.56	3.48	34.86	5.91	5.91
Dimensions (B)	mm	103	135	210	280	330	480
	inch	4.06	5.31	8.27	11.02	12.99	18.90
Weight	kg	1.6	3.2	5.6	6.1	14.5	17.4
	lbs	3.5	7.1	12.3	13.4	32.0	38.4



1. Flow is referred to an absolute pressure of 1 barg and temperature of 20°C

FP & FP HP - Process filters (incl. high pressure)

Features & Benefits

- ▶ Enhanced stainless steel (1,4401) filter housing
 - Designed for applications with high risk of corrosion
 - High hygiene standards
- ▶ Advanced filter cartridge design
 - High filtration efficiency
 - Guaranteed performance over the entire lifetime
 - Low pressure drop
- ▶ Ultimate strength
- ▶ 100% integrity tested (DOP test)
- ▶ All components meet the FDA requirements for contact with food in accordance with the Code of Federal Regulations (CFR), title 21.
- ▶ Wide range of cartridges to suit application needs

General Specifications: FP 1-18

- ▶ Stainless steel process filters
 - Maximum working pressure:
 - 14 barg/203 psig up to PF12
 - 10 barg /145 psig from PF13
- ▶ Operating temperature range¹: 0-150°C / 41-302°F
- ▶ Body connections: DIN 11851 (Milk pipe connections)
- ▶ Surface finish: Ra 1.6, electro-polished externally
- ▶ Inlet and outlet connections: Threaded up to PF12, flanged from PF13

¹Operating temperature range can vary as per the filter element used.



In process industries where the risk of corrosion of the compressed air system components is high, Pneumatech's FP 1-18 process filter range provides the right solution. The filter housing is made out of stainless steel grade 1,4401. The surface has been smoothened with advanced mechanical and electro-polishing techniques to a level of Ra 1,6. To avoid

micro-organism contamination between the filter head and bowl, these are connected by a milk pipe connection as per DIN 11851.

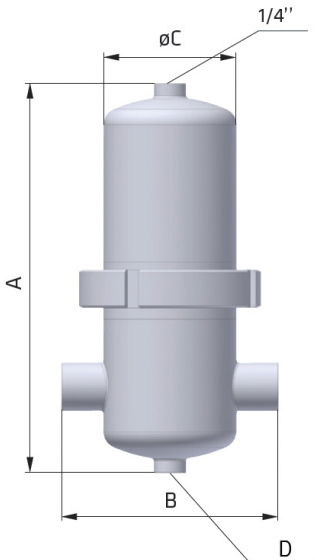
The filter cartridges are available in 4 different filtration grades for a wide variety of applications. All cartridges have been extensively tested to guarantee the best filtration efficiency over the entire cartridge lifetime.

Technical Specifications FP 1-18																			
Pneumatech Variant→ Specifications ↓	Units	FP 1	FP 2	FP 3	FP 4	FP 5	FP 6	FP 7	FP 8	FP 9	FP 10	FP 11	FP 12	FP 13	FP 14	FP 15	FP 16	FP 17	FP 18
Flow ⁽¹⁾	m³/hr	75	105	150	225	315	420	600	900	1260	1680	2400	3600	5040	6720	9600	13440	17280	21120
	cfm	44	62	88	132	185	247	353	530	742	989	1413	2119	2966	3955	5650	7910	10171	12431
Operating Pressure	barg/psig	16/232	16/232	16/232	16/232	16/232	16/232	16/232	16/232	16/232	16/232	12/174	12/174	10/145	10/145	10/145	10/145	10/145	10/145
Connections	inch	1/4"	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2"	2 1/2"	3"	3"	DN100	DN100	DN150	DN150	DN200	DN200
Dimensions	A (mm)	202	232	230	254	275	337	386	457	583	740	1004	1029	986	1240	1311	1351	1496	1496
	A (inch)	8.0	9.1	9.1	10.0	10.8	13.3	15.2	18.0	23.0	29.1	39.5	40.5	38.8	48.8	51.6	53.2	58.9	58.9
	B (mm)	116	120	125	125	136	155	180	180	180	224	224	252	410	410	480	540	660	660
	B (inch)	4.6	4.7	4.9	4.9	5.4	6.1	7.1	7.1	7.1	8.8	8.8	9.9	16.1	16.1	18.9	21.3	26.0	26.0
	C (mm)	76.1	76.1	76.1	76.1	88.9	88.9	114.3	114.3	114.3	139.7	139.7	168.3	219.1	219.1	273	323.9	406.4	406.4
	C (inch)	3.0	3.0	3.0	3.0	3.5	3.5	4.5	4.5	4.5	5.5	5.5	6.6	8.6	8.6	10.7	12.8	16.0	16.0
	D	1/4"	1/4"	1/4"	1/4"	1/4"	1/4"	1/4"	1/4"	1/4"	1/4"	1/4"	1/4"	1"	1"	1"	1"	1"	1"
Mass	kg	1.7	1.9	1.9	2	2.6	3	4.3	4.8	5.3	9	10.8	16.2	45	46	70	80	135	135
	lbs	3.7	4.2	4.2	4.4	5.7	6.6	9.5	10.6	11.7	19.8	23.8	35.7	99.2	101.4	154.3	176.4	297.6	297.6

1. Flow is measured at Reference Conditions: 1 bara and 20°C

Technical specifications for FP HP 1-8									
Pneumatech Variant→ Specifications ↓	Units	FP HP 1	FP HP 2	FP HP 3	FP HP 4	FP HP 5	FP HP 6	FP HP 7	FP HP 8
Flow ⁽¹⁾	m³/hr	150	225	315	420	600	900	1260	2400
	cfm	88	132	185	247	353	530	742	1413
Operating Pressure	barg/psig	50/725	50/725	50/725	50/725	50/725	50/725	50/725	50/725
Connections	Inch	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2"	3"
Dimensions	A (mm)	231	253	274	336	387	453	580	1005
	A (inch)	9.1	10.0	10.8	13.2	15.2	17.8	22.8	39.6
	B (mm)	125	125	136	155	180	180	180	224
	B (inch)	4.9	4.9	5.4	6.1	7.1	7.1	7.1	8.8
	C (mm)	76.1	76.1	88.9	88.9	114.3	114.3	114.3	139.7
	C (inch)	3.0	3.0	3.5	3.5	4.5	4.5	4.5	5.5
	D	1/4"	1/4"	1/4"	1/4"	1/4"	1/4"	1/4"	1/4"
Mass	kg	2.5	2.6	3.4	3.9	5.6	6.2	6.9	14.1
	lbs	5.5	5.7	7.5	8.6	12.3	13.7	15.2	31.1

1. Flow is measured at Reference Conditions: 1 bara and 20°C



Correction factors																			
Operating pressure	barg	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	20	30	40
	psig	29	44	58	72	87	100	115	130	145	160	174	189	203	218	232	100	290	435
Correction factor	Kp	0,38	0,5	0,63	0,75	0,88	1	1,13	1,25	1,38	1,50	1,63	1,75	1,88	2,00	2,13	2,63	3,88	5,13

FS - Sterile filters

Features & Benefits

- ▶ Enhanced high-grade stainless steel filter housing suitable for sterilization.
 - Designed for applications with high risk of corrosion
 - High hygiene standards thanks to sanitary couplings
- ▶ Advanced filter cartridge design
 - High microbiological filtration efficiency
 - Designed to withstand a large number of sterilization cycles thanks to silicon bonded joint and additional NOMEX layer
- ▶ Stainless steel cylinders and end-caps
- ▶ Low pressure drop
- ▶ 100% integrity tested (DOP test)
- ▶ All components meet the FDA requirements for contact with food in accordance with the Code of Federal Regulations (CFR), title 21.

General Specifications

- ▶ Maximum working pressure: 14 barg/203 psig
- ▶ Operating temperature range¹: -20°C to 150°C/-4°F to 302°F
- ▶ Body connections: DIN 11851 (Milk pipe connections)
- ▶ Surface finish: Ra 0.8, electro-polished externally
- ▶ Inlet and outlet connections: threaded



Pneumatech’s FSI filters are designed for compressed air and gas applications that need to be free from microbiological contamination, and can thus be sterilized regularly.

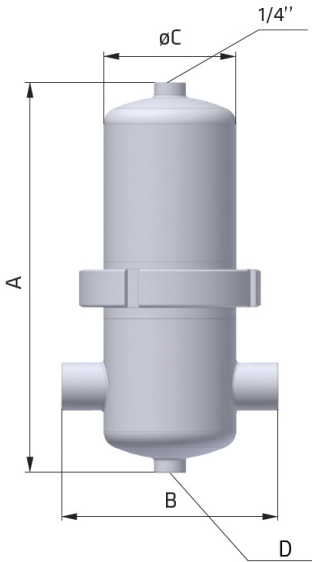
Pneumatech’s FSI filter housings are made out of stainless steel grade 1.4404, with a surface that has been smoothened to a level of Ra 0,8. There is no void inside the entire filter housing; and thus no risk of micro-organism contamination.

The filter elements are manufactured with silicon as bonded joint to ensure robustness at high operating and sterilization

temperatures. For the same reason, an additional NOMEX layer is used at the inside and outside of the filter element. The filter cylinders and end-caps are made out of stainless steel. This all results in a highly efficient and exceptionally strong filter, which keeps its performance after a large number of sterilization cycles, with cycle temperatures up to 200°C (392°F). The filtration grade is Super Fine coalescent filter.

Filter Model	Pipe Size	Flow Rate		Dimension (mm)				Weight (kg) Approx.	Element Model
	G/NPT	Nm³/h	SCFM	A	B	C	D		
FSI 1	1/4"	75	44	225	116	76.1	1/8	1.7	-
FSI 2	3/8"	105	62	251	120	76.1	1/8	1.9	-
FSI 3	1/2"	150	88	253	125	76.1	1/8	1.9	-
FSI 4	3/4"	225	132	281	125	76.1	1/8	2.0	-
FSI 5	1"	315	185	290	136	88.9	1/8	2.6	-
FSI 6	1 1/4"	420	247	357	155	88.9	1/8	3.0	-
FSI 7	1 1/2"	600	353	408	179	114.3	1/4	4.3	-
FSI 8	2"	900	530	476	179	114.3	1/4	4.8	-
FSI 9	2"	1260	742	602	180	114.3	1/4	5.3	-
FSI 10	2 1/2"	1680	989	762	224	139.7	1/4	9.0	-
FSI 11	3"	2400	1413	1030	224	139.7	1/4	10.8	-
FSI 12	3"	3600	2119	1035	238	154	1/4	16.2	-

Correction factors																
Operating pressure	barg	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
	psig	29	44	58	72	87	100	115	130	145	160	174	189	203	218	232
Correction factor	Kp	0,38	0,50	0,63	0,75	0,88	1	1,13	1,25	1,38	1,50	1,63	1,75	1,88	2,00	2,13



Condensate Management

Pneumatech's condensate management portfolio includes solutions for separating, draining, detecting and treating oily condensate.

Water separators can be used downstream of the compressor instead of - or together with - the air receiver. We offer three types of condensate drains depending on your needs: a timer drain, a mechanical zero loss float drain and an electronic zero loss drain. Also for condensate treatment we give you the choice, i.e. between the cost-competitive ECOBOX solution and our premium, patented OWS technology.

